



TEST REPORT

| Date of Report: | 3/27/2020 |
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Project ID / Job Number: 234121743

Client: Patrick Jarvis Inktek, LLC

W6501 Design Drive, Unit B

Address: Greenville, WI 54942

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Email: patjarvis@inktekwi.com

Model Identification: See Material List

Item Description: Pigments

Number of Samples

Submitted:

18

Additional Information: Client Number: 50006873, PO Number: 2594

Test Parameters: Multiple Parameters

Date Received: 2/18/2020

Testing Period: 3/13/2020 - 3/27/2020

Delivery Condition: Apparent Good

TÜV Rheinland of North America Testing Location: 2709 SE Otis Corley Dr, Suite 11

Bentonville, AR 72712 USA

Other Aspects: N/A

Test Report Compiled by:

William Tyree / Senior Chemist

Test Report Reviewed by:

Amy Yearry / Laboratory Manager

Test result is drawn according to the kind and extent of tests performed. This test report is not permitted to be duplicated in extracts without permission of the test facility. This test report does not entitle any safety mark on this or similar products.

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Test Report No.: 320G0799.001

| Test Specification | Test Result |
|--|-------------|
| Total Lead Content in Surface Coatings – CPSIA | Pass |
| 2. Total Heavy Metals in Surface Coatings – ASTM F963-16 | Pass |
| 3. Soluble Heavy Metals in Surface Coatings – ASTM F963-16 | Pass |
| 4. Total Phthalate Content – CPSIA | Pass |

Test Results:

Material Breakdown List - Chemical Testing

| Material No. | Material | Color | | | |
|-----------------|----------|------------------|--|--|--|
| 1 | Pigment | Bright Yellow PC | | | |
| 2 | Pigment | Violet PC | | | |
| 3 | Pigment | Ultra Blue PC | | | |
| 4 | Pigment | Green PC | | | |
| 5 | Pigment | Blue PC | | | |
| 6 | Pigment | Black PC | | | |
| 7 | Pigment | Orange PC | | | |
| 8 | Pigment | Extra White PC | | | |
| 9 | Pigment | Magenta PC | | | |
| 10 | Pigment | Flo Pink PC | | | |
| 11 | Pigment | Flo Blue PC | | | |
| 12 | Pigment | Maroon PC | | | |
| 13 | Pigment | Flo Yellow PC | | | |
| 14 | Pigment | Flo Red PC | | | |
| 15 | Pigment | Flow Purple PC | | | |
| 16 | Pigment | Yellow GS PC | | | |
| 17 | Pigment | Yellow RS PC | | | |
| 18 | Pigment | Red PC | | | |

RESULTS

1. TOTAL LEAD CONTENT IN SURFACE COATINGS:

The product shall comply with the Consumer Product Safety Act (CPSA) Regulations, 16 CFR 1303 and Consumer Product Safety Improvement Act (CPSIA). Surface coatings on toys and other articles intended for children shall not have total lead content in excess of 0.009 % (90 ppm).

Test method: The sample was analyzed by X-Ray Fluorescence Spectroscopy (XRF) according to ASTM F2853-10

| To al Nia | Material or | Lead Content (mg/kg) | Maximum Permissible Limit | | |
|-----------|-------------|----------------------|---------------------------|--|--|
| Test No. | Component | MDL: 5 mg/kg | 90 mg/kg (Pass/Fail) | | |
| 1 | 1 | <5 mg/kg | Pass | | |
| 2 | 2 | <5 mg/kg | Pass | | |



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| | Material or | Lead Content (mg/kg) | Maximum Permissible Limit |
|----------|-------------|----------------------|---------------------------|
| Test No. | Component | MDL: 5 mg/kg | 90 mg/kg (Pass/Fail) |
| 3 | 3 | 9 mg/kg | Pass |
| 4 | 4 | <5 mg/kg | Pass |
| 5 | 5 | <5 mg/kg | Pass |
| 6 | 6 | <5 mg/kg | Pass |
| 7 | 7 | <5 mg/kg | Pass |
| 8 | 8 | <5 mg/kg | Pass |
| 9 | 9 | <5 mg/kg | Pass |
| 10 | 10 | <5 mg/kg | Pass |
| 11 | 11 | <5 mg/kg | Pass |
| 12 | 12 | <5 mg/kg | Pass |
| 13 | 13 | <5 mg/kg | Pass |
| 14 | 14 | <5 mg/kg | Pass |
| 15 | 15 | <5 mg/kg | Pass |
| 16 | 16 | <5 mg/kg | Pass |
| 17 | 17 | <5 mg/kg | Pass |
| 18 | 18 | <5 mg/kg | Pass |

Abbreviation:

MDL = Method Detection Limit

mg/kg denotes milligram per kilogram (ppm)

2. TOTAL HEAVY METALS IN SURFACE COATINGS:

The product shall comply with the requirements for the content of soluble heavy metals in accessible surface coatings as defined in ASTM F963-08 and ASTM F963-16, Specification for Toy Safety. The material may be evaluated by analysis of total element content screening to preclude the need for soluble analysis.

Test method: The sample was analyzed by High Definition X-Ray Fluorescence Spectroscopy (HD-XRF) with reference to ASTM F2853-10 / ASTM F2617-08.

| | | | [mg/kg] | | | | | | | |
|------|----------|-----|---------|-----------|----------|-----------|----|-----|-----------|--|
| | | Sb | As | Ва | Cd | Cr | Hg | Se | | |
| | | | N | laximum l | Permissi | ble Limit | | | | |
| | | 60 | 25 | 1000 | 75 | 60 | 60 | 500 | | |
| Test | Material | | | MD | L (mg/kg |) | | | | |
| No. | No. | 10 | 5 | 200 | 5 | 5 | 5 | 5 | Pass/Fail | |
| 1 | 2 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 2 | 3 | <10 | <5 | <200 | <5 | 6 | <5 | <5 | Pass | |
| 3 | 4 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 4 | 5 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 5 | 6 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 6 | 7 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 7 | 8 | <10 | <5 | <665 | <5 | 23 | <5 | <5 | Pass | |
| 8 | 9 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 9 | 10 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |



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| | | | [mg/kg] | | | | | | | |
|------|----------|-----|---------|-----------|-----------|-----------|----|-----|-----------|--|
| | | Sb | As | Ва | Cd | Cr | Hg | Se |] | |
| | | | N | laximum l | Permissil | ble Limit | | | | |
| | | 60 | 25 | 1000 | 75 | 60 | 60 | 500 | | |
| Test | Material | | | MD | L (mg/kg |) | | | | |
| No. | No. | 10 | 5 | 200 | 5 | 5 | 5 | 5 | Pass/Fail | |
| 10 | 11 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 11 | 12 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 12 | 13 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 13 | 14 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 14 | 15 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 15 | 16 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |
| 16 | 17 | <10 | <5 | <200 | <5 | <5 | <5 | <5 | Pass | |

Note: mg/kg denotes milligram per kilogram (ppm)

MDL = Method Detection Limit

3. SOLUBLE HEAVY METALS IN SURFACE COATINGS:

The product shall comply with the requirements for the content of soluble heavy metals in surface coatings as defined in ASTM F963-16, Toy Standard.

Test method: Samples were put in contact with dilute hydrochloric acid and analyzed by Inductively coupled plasma - Optical emission spectrophotometer according to ASTM F963-16, Sections 8.3.2 - 8.3.4

| | | Sb | As | Ва | Cd | Cr | Hg | Se | |
|------|----------|---------------------------|------|------|------|------|------|------|-----------|
| Test | Material | Maximum Permissible Limit | | | | | | | |
| No. | No. | 60 | 25 | 1000 | 75 | 60 | 60 | 500 | Pass/Fail |
| | | | | | | | | | |
| | | 2.5 | 2.5 | 2.5 | 2.5 | 2.5 | 2.5 | 2.5 | |
| 1 | 1 | <2.5 | <2.5 | 26.7 | <2.5 | <2.5 | <2.5 | <2.5 | Pass |
| 2 | 18 | <2.5 | <2.5 | 49 | <2.5 | <2.5 | <2.5 | <2.5 | Pass |

Note: mg/kg denotes milligram per kilogram (ppm)

MDL = Method Detection Limit

4. TOTAL PHTHALATE CONTENT IN SUBSTRATES:

The CPSC prohibits children's toys and child care articles from containing concentrations of more than 0.1 percent of five phthalate chemicals, specifically diisononyl phthalate (DINP), diisobutyl phthalate (DIBP), dinpentyl phthalate (DPENP), din-hexyl phthalate (DHEXP), and dicyclohexyl phthalate (DCHP). Three phthalate chemicals, specifically di-(2-ethylhexyl) phthalate (DEHP), dibutyl phthalate (DBP), and benzyl butyl phthalate (BBP), under the CPSIA remains in full force and effect.

Test method: The sample was analyzed by organic solvent extraction and GCMS according to CPSC-CH-C1001-09.4

| Test | Material | MDL: 0.005% | | | | | | | | |
|------|----------|-------------|------------|--------------|-------------|------------|-------------|-------------|-------------|------------------------|
| No. | DiBF | DiBP (%) | DBP (%) | DPENP (%) | DnHP (%) | BBP (%) | DEHP (%) | DCHP (%) | DINP (%) | 0.100 % (Pass/Fail) |
| 1 | 1,2,3 | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | Pass |
| 2 | 4,5,6 | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | Pass |



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| Test | MDL: 0.005% | | | | | | | | | Maximum Permissible Limit |
|------|-------------|-------------|------------|--------------|-------------|------------|-------------|-------------|-------------|------------------------------|
| No. | Waterial | DiBP (%) | DBP (%) | DPENP (%) | DnHP (%) | BBP (%) | DEHP (%) | DCHP (%) | DINP (%) | 0.100 % (Pass/Fail) |
| 3 | 7,8,9 | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | Pass |
| 4 | 10,11,12 | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | Pass |
| 5 | 13,14,15 | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | Pass |
| 6 | 16,17,18 | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | <0.005% | Pass |

Abbreviation: MDL = Method Detection Limit

BBP = Benzyl butyl phthalate DEHP = Di-(2-ethylhexyl) phthalate DIBP = Diisobutyl phthalate

DCHP = Dicyclohexyl phthalate

DBP = Dibutyl phthalate
DPENP = Di-n-pentyl phthalate
DINP = Diisononyl phthalate

DHEXP/DnHP = Di-n-hexyl phthalate

Sample Photos:





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Test Article(s)

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