

MADEIRA STANDARD EMBROIDERY THREAD COLORS

BLUES	THREAD	PMS
Royal Blue	1076	661
Reflex Blue	1166	2748
Process Blue	1177	293
Navy Blue	1242	2766
Dark Navy	1243	2768
Sky Blue	1075	278
Light Blue/Carolina	1028	284
Colonial Blue	1162	547
Electric Blue	1977	3015
Dusty Blue	1175	647
Medium Blue	1176	2925
Country Blue	1364	647
Surf Blue	1096	307
Tropic Blue	1143	2718
Blue Ink	1343	2766
Pale Blue	1093	2233
Midnight Navy	1368	289

YELLOWS	THREAD	PMS
Bright Yellow / Process Yellow	1223	Yellow
Pale Yellow	1067	120
Old Gold	1025	124
Athletic Gold	1137	1235
Goldenrod	1125	116
Yellow Gold	1125	116
Pale Gold	1070	141
Karat Gold	1172	123
Sunshine Gold	1024	
Fluorescent Yellow	1995	809
Vegas Gold	1225	
Faux Gold	1273	
Deep Gold	1192	
Yellow / Green (Match Neon)	1150	586

ORANGES	THREAD	PMS
Orange	1078	1655
Pumpkin	1278	151
Sunset Orange	1065	1137
Fluorescent Orange	1946	811
Light Coral	1020	625
Rust	1221	180
Light Rust	1021	1675
Dark Rust	1174	181
Light Amber	1155	150
Flesh	1127	719

GREENS	THREAD	PMS
Kelly Green	1079	356
Dark Kelly	1250	348

TEALS	THREAD	PMS
Teal	1090	326
Dark Teal	1091	314
Turquoise	1095	312
Light Turquoise	1088	325
Bright Turquoise	1295	313
Dark Teal Green	1185	329
Light Teal Green	1298	3282
Teal / Blue	1380	3268

BROWNS	THREAD	PMS
Light Brown	1056	730
Dark Brown	1145	476
Khaki / Tan	1128	466
Light Khaki / Stone / Cream	1082	9220
Dark Khaki	1062	416
Golden Khaki / Light Straw	1338	871
Dark Straw	1144	463
Sienna	1173	1385
Reddish Brown	1158	469
Copper	1341	695
Organic Brown	1229	
Natural	1072	

GREYS	THREAD	PMS
Cool Greys	1040	Grey 9
Dark Grey	1041	431
Light Grey	1087	
Silver	1011	429
Silver / Grey	1118	430
Charcoal	1240	Grey 10
Dark Charcoal	1164	

GENERAL COLORS		
Black		1000
White		1001
Off White		1071

METALLICS		
Metallic Gold		
Metallic Silver		

Green		
Dark Green / Hunter	1103	357
Light Kelly Green	1101	
Olive Green	1140	561
Colonial Green	1391	5555
Light Green	1301	346
Lime Green	1049	368
Mint Green	1045	3242
Fluorescent Green	1950	375
Bright Green	1247	3405
Army Green	1156	5767
Veggie Green	1249	361
Woodland	1157	105
Moss Green	1227	5493
Very Dark Green	1390	3305
Military Green	1308	
Nile Green	1377	
Spring Green	1248	
Grass Green	1050	
Pale Olive	1350	
Melon Green	1940	
Green	1170	

REDS	THREAD	PMS
Red	1147	186
Warm Red	1146	Warm Red
Cardinal / Maroon / Burgundy	1035	505
Brick Red	1181	187
Dark Rose	1183	221
Rubine Red	1186	Rubine Red
Pink	1109	218
Hot Pink	1110	219
Light Pink	1108	189
Shell Pink	1115	698
Dark Coral	1154	192
Nascar Red	1037	
Xmas Red	1039	
Deep Pink	1187	

PURPLES	THREAD	PMS
Grape	1388	262
Dark Purple	1122	2607
Light Purple	1330	2726
Pale Purple	1311	2645
Lavender	1387	667
Dark Fuchsia	1188	2425
Pantone Violet	1112	